

⑫

**EUROPEAN PATENT APPLICATION**

⑰ Application number: 86201338.0

⑤① Int. Cl.<sup>4</sup>: **A 01 J 7/00**  
**A 01 K 1/12**

⑱ Date of filing: 29.07.86

⑳ Priority: 04.09.85 NL 8502434

㉑ Date of publication of application:  
11.03.87 Bulletin 87/11

㉒ Designated Contracting States:  
AT BE CH DE FR GB IT LI LU NL SE

㉓ Applicant: Multinorm B.V.  
Hoofdweg 1278  
NL-2153 LR Nieuw-Vennep(NL)

㉔ Inventor: Torsius, Aalbert  
Stoutenburgerlaan 10  
NL-3835 PB Stoutenburg(NL)

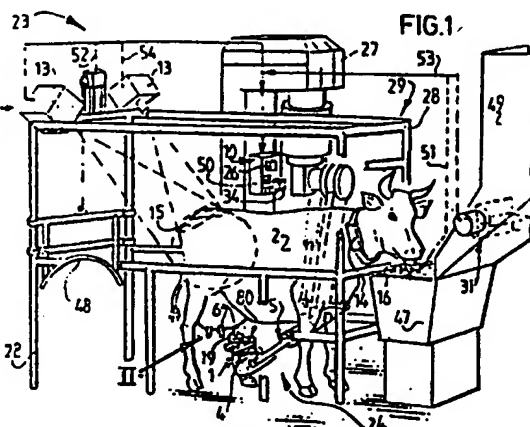
㉕ Representative: Konings, Lucien Marie Cornelis  
Joseph et al,  
OCTROOIBUREAU ARNOLD & SIEDSMA Smeelinkplein  
1  
NL-2517 GK Den Haag(NL)

㉖ Milking apparatus.

㉗ The milking apparatus does not need the continuous presence of the dairy farmer. A mobile member (5) coupled with a teat cup (1) follows the free movements of one or more teats (6) of a cow by means of detection member and by means of control means (10) coupled with the mobile member (5).

Detection means (9) for detecting the position of the teat (6) can comprise first and second light radiating elements (17, 18) as well as first and second light receiving elements (17, 18).

The milking apparatus can make use of a generally available robot (27) or be designed separately.



EP 0 213 660 A1

Milking Apparatus

The invention relates to a milking apparatus according to the preamble of claim 1.

In such a milking apparatus a teat cup is fitted manually by a dairy farmer round a teat of a cow. The  
5 drawback here is the necessity for the continuous presence of the farmer and the manual work he has to perform.

The purpose of the invention is to provide a milking apparatus where the teat cup is fitted automatically around the teat.

10 This is achieved with the milking apparatus in accordance with the feature of claim 1.

It is possible with the milking apparatus according to the invention to fully automate the milking of cows without it being necessary for the cow to be restrained or tied up,  
15 which is undesirable from the point of view of the peace of mind of the cow and therefore bad for its milk production, and which will not encourage the cow to approach the milking apparatus of its own accord. In the milking apparatus according to the invention the teat cup follows  
20 the free movements of the teat of the cow.

Use is preferably made of the milking apparatus as claimed in claim 2, which ensures accurate fitting of the teat cup around the teat.

The further advantages and features of the milking  
25 apparatus will be described with reference to a drawing, in which:

figure 1 shows a perspective, partly schematic view of an embodiment of a milking apparatus according to the invention,

30 figure 2 shows detail II from fig. 1,

figure 3 is a diagram of the detection member from fig. 2,

figure 4 shows another embodiment of a detail of the milking apparatus according to the invention,

35 figure 5 is a diagram showing the operation of an

ultrasonic detector from fig. 1; and

figure 6 shows a block diagram of the operation of the milking apparatus as according to figure 1.

The milking apparatus 23 according to the invention  
5 (fig. 1, 2) comprises a suction device (not shown) for drawing off milk during the milking of a cow 2 via a line 4 attached to at least one teat cup 1 provided with an opening 7, a mobile member 5 attached to teat cup 1 in the form of for example an arm of a robot 27 that is per se  
10 known which comprises control means 10, for example in the form of a standard control computer associated with it, which mobile member 5 can be moved three dimensionally by the control computer in order to move teat cup 1 around and off a teat 6 of cow 2. Teat cup 2 is in addition provided  
15 with a ring 19 furnished with light radiating and light collecting elements 17, 18 which form a detector member 9 for generating to the mobile member 5 position signals concerning teat 6 when it is located within the ring 19 during the fitting of teat cup 1.

20 The detector member 9 can also be formed for example by at least one ultrasonic transmitter/receiver arranged in the proximity of opening 7 of teat cup 1, which at an angle of opening of 20 degrees can detect the teat 6 of cow 2 at a distance of about 10 cm. Preferably two ultrasonic  
25 transmitter/ receivers are fitted, providing position signals to for example two devices at right angles to each other, so that the momentary position of teat cup 1 is determined relative to the teat 6.

If a control circuit 26 forming part of control means  
30 10 indicates that the teat 6 is located in a pre-determined position relative to the ring 19 of teat cup 1, for example in its centre, control circuit 26 gives the command to the control means 10 that the teat cup 1 can be arranged wholly around teat 6, so that the suction device then sets into  
35 operation the intermittent underpressure for milking. During milking the cow 2 is in a determined space 24, for

example a concentrated feed pen 29 consisting of rails 28 which forms part of milking apparatus 23, and it can move about freely in the space since the milking apparatus 23 according to the invention automatically follows every  
5 movement of its teats 6.

The milking apparatus according to an embodiment of the invention (fig. 1) is further provided with measuring means 11 in the form of at least one ultrasonic detector 13 - preferably two detectors 13 are disposed transversely of  
10 each other and directed downward at an angle of 20 degrees in order to have as little possible disturbance from tail movements and body deformations of the cow - for determining the position of a contour of a cow 2 located in the concentrated feed pen 29. By making use of this and a  
15 code stored in a transponder 14 placed on the cow 2 and read by a reading member 16, which code, using a memory forming part of the control means 10, determines the distance between the teat 6 and, for example, the hind-quarters 15 of this cow 2, the control means 10 are driven  
20 such that with the aid of the arm of robot 27 the teat cup 1 is carried accurately around the teat 6 of cow 2.

Teat cup 1 (fig. 2) consists of a holder part 3 with a teat accommodating part 8 arranged around it which is provided with a guide edge 21 for guiding the slack teat  
25 when teat cup 1 is carried round the teat 6. The ring 19 is arranged above guide edge 21. Arranged in two directions on the ring 19 for determining the position of teat 6 within ring 19 are two series of light radiating elements 17 each of which co-operates with light collecting elements 18,  
30 whereby the first series is arranged for the one direction above the second series for the other direction so that it is possible to arrange eight co-operating elements 17, 18 in both directions along the ring 19, whereby the beams of light 32 from the first series are at right angles to the  
35 beams of light 33 of the second series (fig. 3) and the series extend in planes parallel to each other.

The ring is preferably elliptical in shape, whereby the long axis of the ellipse extends lengthwise of the cow, since it is in this lengthwise direction that the greatest deviation in the position of the teat can be expected.

5 Arranged on the rotating and up and downwardly reciprocating mobile member 5 is, for example, a gripper member 80 gripping onto teat cup 1 and rotating around a shaft 81 which member can be controlled by control means 10 just as the reciprocating movements and the rotation. Ring  
 10 19 is firmly attached above guide edge 31 to gripper member 80 using support rods 87, while when parts 83 and 84 of gripper member 80 are slightly loosened teat cup 1 can slide up and downward in that gripper member 80 between stops 92 by means of a drive member 88, for example an  
 15 electromagnet provided with a lever 89 which can also be activated by the control means 10, whereby fingers 91 of the lever can grip round line 4 and below teat cup 1. Ring 19 consists of two ring parts 85 and 86 which are each coupled to the gripper parts 83 and 84 respectively, so  
 20 that when gripper member 80 opens, the ring 19 also opens. If it is ascertained by ring 19 that the teat is situated in the centre of ring 19, this is relayed to control means 10 which disengage the gripper member 80 slightly and activate drive member 88 so that teat cup 1 is moved  
 25 upwards, whereby the flexible guide edge 31 guides the teat and the suction device causes underpressure to be created in the teat cup 1 so that teat cup 1 is brought into the milking position entirely encircling the teat 6 of cow 2, after which gripper member 80 and therefore ring 19 are  
 30 opened and a following teat cup 1 can be picked up and carried round the following teat.

In the above described operation of the milking apparatus according to the invention the cow is not touched by any moving part of the milking apparatus, since the  
 35 shaft 81 of gripper member 80 is located underneath the

teats 6 of the cow 2 and the teat cup 1 can be moved upwards relative to ring 19. It is also possible to give the support rods 87 a spring-mounted, telescopic form, so that when teat cup 1 is fitted the ring 19 is moved  
5 downwards relative to this teat cup, whereby the milking cup is then moved by the mobile member 5 upwards into the milking position entirely encircling the teat 6 of cow 2.

Using gripper member 80 teat cups 1, 1 are each picked up by the robot from a cleaning apparatus 70 where they are  
10 arranged on sprayers 71 for cleaning. After milking of a cow - the reduction of the milk flow is observed by measuring means that are per se known - using traction cables 72, which form part of an already known removal device 73, teat cups 1 are withdrawn from the teats 6 and  
15 drawn as far as a stop 74, from which position they are then moved downwards onto the sprayers 71.

In teat cup 1 from fig. 2 the teat cup has for example an outer diameter of 60 mm., the opening is 25 mm. in section, the longitudinal axis of the elliptical ring is 80  
20 mm. and the short axis 65 mm., the ring 19 is located about 10 mm. above opening 7 and the conical guide edge forms as far as possible the connection between opening and ring.

If a teat 6 is situated inside the ring 19, whereby each series consists of eight light collecting and eight  
25 light radiating elements 18 and 19 respectively, particular light beams are interrupted so that the corresponding light collecting elements 18 generate a signal which is fed to a code converter 20 which converts these signals into two digital numbers each indicating a dimension in a format  
30 such that the code 35 at the output can be supplied directly to the control of the robot, ensuring that teat movements up to high speeds are followed (fig. 3). Code converter 20 can be for example a ROM memory, a PAL circuit or a FPLA circuit.

35 Fig. 4 shows a milking rack 22 provided with the four teat cups 1, whereby one, two, three or four teat cups 1

can be provided with a ring 19 furnished with light radiating and light collecting elements 17 and 18 respectively. Teat cups 1 are each provided with a guide edge 21 and are arranged spring-mounted by helical springs 36 in slide pieces 99 between a lower plate 38 and an upper plate 37 of the milking rack 22, whereby, using a gripper 98 attached to the mobile member 5 or using other engaging means the slide pieces are fixed in such mutual positions that the milking rack matches the teat positions of the cow in the concentrated feed pen. This is possible because the cow is recognized, following which a cleaning device (not shown) is activated via the control means, this device being provided with adjustable sprayers, so that while the lower and upper plate 38 and 37 of the milking rack are not clamped together slide pieces 90 are set to the positions appropriate for this particular cow and remain fixed there by clamping.

By making use of the milking rack it is possible to simplify the drive of the mobile member 5, since less complex movements need to be performed by the rack than with a single teat cup.

Milking rack 22 can also be provided with positioning elements 97 each of which co-operates with a companion element fitted on the udder of the cow so that either the positioning of the teat cups is carried out more easily or the rings above the teat cups can be dispensed with.

With the per se known ultrasonic detector 13 (fig. 5), a transducer 40 transmits wave fronts 39 to a cow 2, shown schematically. The wave fronts 41 reflected when the cow 2 is present are received by the transducer 40 which is regulated by a control member 43 driven by a block 42, which member controls alternately a transmitter element 44 and a receiver element 46 for alternating transmitting and receiving by the transducer 40. Using the measuring member 45 the distance from the cow 2 to the transducer 40 is determined. The above operation is repeated continuously.

The operation of milking apparatus 23 according to the invention will now be described with reference to fig. 6, in which previously named parts are given the same reference number. The arrows show connections between the different parts of the milking apparatus 23. Control means 5 consist of a control computer 50 having an associated memory 34 and the robot control means 27. If a cow 2 goes into the concentrated feed pen 29 forming part of a milking apparatus 23, the code stored in transponder 14 is directed 10 using the reading element 16 to control computer 50 via connection 51. If the cow 2 must be fed, which information is stored in memory 34, a movable bar fence 48 is closed via connection 52 and an inlet valve between concentrated feed reservoir 49 and a feed trough 47 is opened via 15 connection 53 so that the cow 2 can feed.

If the cow 2 must be milked, this information likewise being stored in memory 34, the position of the hind-quarters 15 of cow 2 is called up by the control computer 50 from the or each ultrasonic detector 13 via connection 20 54, and the relative position of the hind-quarters 15 relative to the teat of this cow is called up from memory 34 after which, under the continuous control of the or each ultrasonic detector 13 via connection 55 teat cup 1 is carried by way of robot 27 around teat 6 of cow 2. As soon 25 as opening 7 is located around teat 6, this information is passed by detection member 9 via code converter 20 to control computer 50 via connection 56, following which control of the mobile member 5 in the form of the robot 27 is taken over directly by the signals 57 and 58 obtained 30 for both dimensions from the detection member 9, these signals being converted into code 35 by the code converter 20. If the teat is situated in a pre-determined position relative to the opening of teat cup 1, for example in the centre of it, a control circuit 26 gives a command 64 to



control computer 50 which in turn via connection 61 has the milking cup carried wholly around the teat while continually following the position of the teat, whereby the control computer sets the suction device 59 in operation  
5 via signal 62.

The information that the cow has been milked, and if necessary its new teat positions, are written into the memory. During the lactation period of a cow the size of the udder and therefore the position of the teats are  
10 always changing. If no more milk is being extracted, the milking apparatus is detached. Finally the cleaning apparatus 70 is set in operation via connection 78 and the information that the teat cup is once again in position is returned via connection 79.

15 Since the dairy farmer can no longer feel with his hand if a particular cow has inflamed teats - so called mastitis - a measuring device is arranged in the milking apparatus according to the invention for measuring the electrical conductivity of the milk obtained from the cow  
20 and arranged connected to this are redirecting means for redirecting the milk away from the reservoir when a pre-determined threshold value of a deviation in the measured electrical conductivity relative to a pre-determined value is exceeded, so that the milk of a cow with inflamed teats  
25 is not mixed with the milk from healthy cows.

CLAIMS

1. Milking apparatus (23) comprising a suction device for drawing off milk during the milking of a cow (2) via an opening (7) arranged in a teat cup (1) and a line (4) attached to said teat cup (1) for carrying milk to a  
5 reservoir, characterized by a mobile member (5) coupled with teat cup (1) which can be moved three dimensionally, by a detection member (9) arranged in the proximity of said opening (7) for supplying position signals relating to the momentary position of a teat (6) of the cow (2) to be  
10 detected relative to said detection member (9), by control means (10) to bring said detection member (9) in the detection area, in which the position of the teat of the cow (2) present in a particular space is detected by said detection member, whereby the position signals serve as  
15 input for the control means (10) in order to bring said teat cup (1) into a pre-determined position relative to the momentary position of said teat (6) and in order to follow this momentary position, and by a control circuit (26) for generating a control command to said control means (10) to  
20 move said teat cup (1) upwards into the milking position when this pre-determined position has been reached.

2. Milking apparatus (23) as claimed in claim 1, characterized in that to bring detection member (9) into the detection area a contour of the cow is measured using  
25 measuring means (11) and that the control means (10) are controlled by a measurement signal from said measuring means (11) and by an output signal from a reading element (16) for reading a code transmitted by a transponder (14) placed on the cow (2), which code determines the relative  
30 distance between this contour and the teat (6).

3. Milking apparatus (23) as claimed in claim 1 or 2,

characterized in that the measuring means (11) consist of at least one ultrasonic detector for measuring the position of the hind-quarters (15) of the cow (2).

4. Milking apparatus (23) as claimed in claim 1 or 2,  
5 characterized in that the detection member (9) is formed by two series of at least two light radiating elements (17), whereby light radiating elements (17) of the same series transmit beams of light (32, 33) parallel to each other and whereby the beams of light (32, 33) of the two series  
10 intersect at an angle, whereby the first and second series of light beams extend in two planes parallel to each other, and by at least two series of two light collecting elements (18), each co-operating with a light radiating element (17), which generate signals when the beam of light  
15 transmitted by said light radiating element (17) is interrupted.

5. Milking apparatus (23) as claimed in claim 4,  
characterized in that the light radiating elements (17) and the light collecting elements (18) are fitted to a ring  
20 (19) arranged above the opening (7), whereby the first series of light beams (32) is at right angles to the second series of light beams (33) and whereby the first series of light radiating elements is arranged above the second series thereof.

25 6. Milking apparatus (23) as claimed in claim 5, characterized in that the ring (19) is substantially elliptical in shape whereby the long axis of the ellipse extends substantially lengthwise of the cow (2).

7. Milking apparatus (23) as claimed in claim 4, 5 or  
30 6, characterized in that light collecting and light radiating elements (18) and (17) respectively are arranged alternately along the ring (19).

8. Milking apparatus (23) as claimed in any of the claims 4-7, characterized in that each series consists of  
35 eight light radiating elements (17) which each co-operate with a light collecting element (18) and that the signals thereby obtained are converted by a code converter (20) into a digital code which determines the position of the teat (6) in the opening (7).

9. Milking apparatus (23) as claimed in any of the foregoing claims, characterized by a flexible guide edge (21) of the teat cup (1) guiding the teat (6) when the cup is being fitted on.

5 10. Milking apparatus (23) as claimed in any of the foregoing claims, characterized in that the ring (19) and a gripper member (80) gripping on the teat cup (1), which member can be opened and closed via two parts (83, 84) pivoting relative to each other, are attached for movement  
 10 relative to each other to the mobile member (5) and that the ring (19) consists of at least two parts (85, 86) each of which is attached to a respective part (83, 84) of said gripper member (80) such that said ring (19) is opened and closed with said gripper member (80).

15 11. Milking apparatus (23) as claimed in any of the foregoing claims, characterized by a milking rack (22) comprising four teat cups, whereby at least one teat cup (1) is provided with a detection member (9) and whereby the remaining teat cups are arranged for movement relative to  
 20 one another and each is spring-mounted.

12. Milking apparatus (23) as claimed in claim 11, characterized in that the teat cups (1) are arranged spring-mounted in slide pieces (90) and that said slide pieces can be adjusted relative to one another using a  
 25 cleaning installation provided with four sprayers that are adjustable relative to one another using control means (10).

13. Milking apparatus (23) as claimed in any of the foregoing claims, characterized by four teat cups (1) each  
 30 provided with a detection member (9).

14. Milking apparatus (23) as claimed in any of the foregoing claims, characterized by two ultrasonic detectors (13) arranged transversely of each other and directed slanting downwards.

35 15. Milking apparatus (23) as claimed in claim 14, characterized in that the ultrasonic detectors (13) are directed downwards at an angle of about 20 degrees.

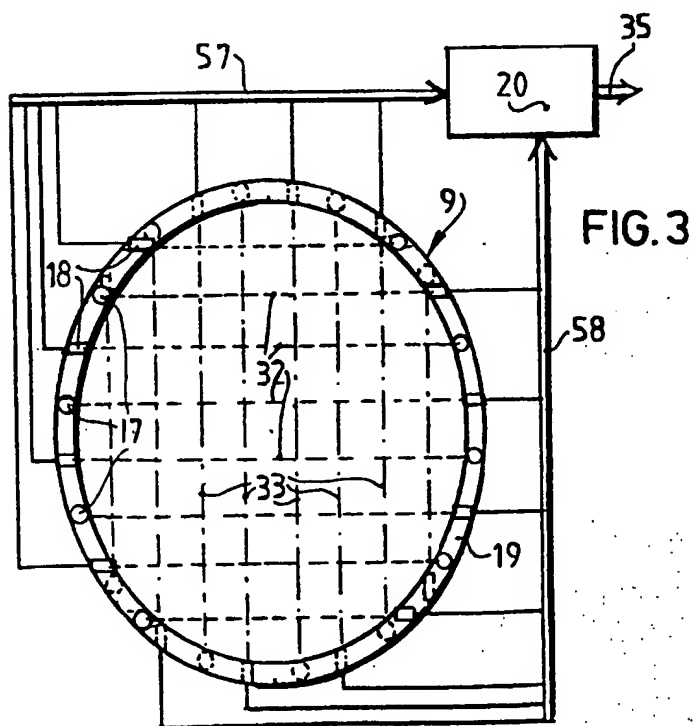
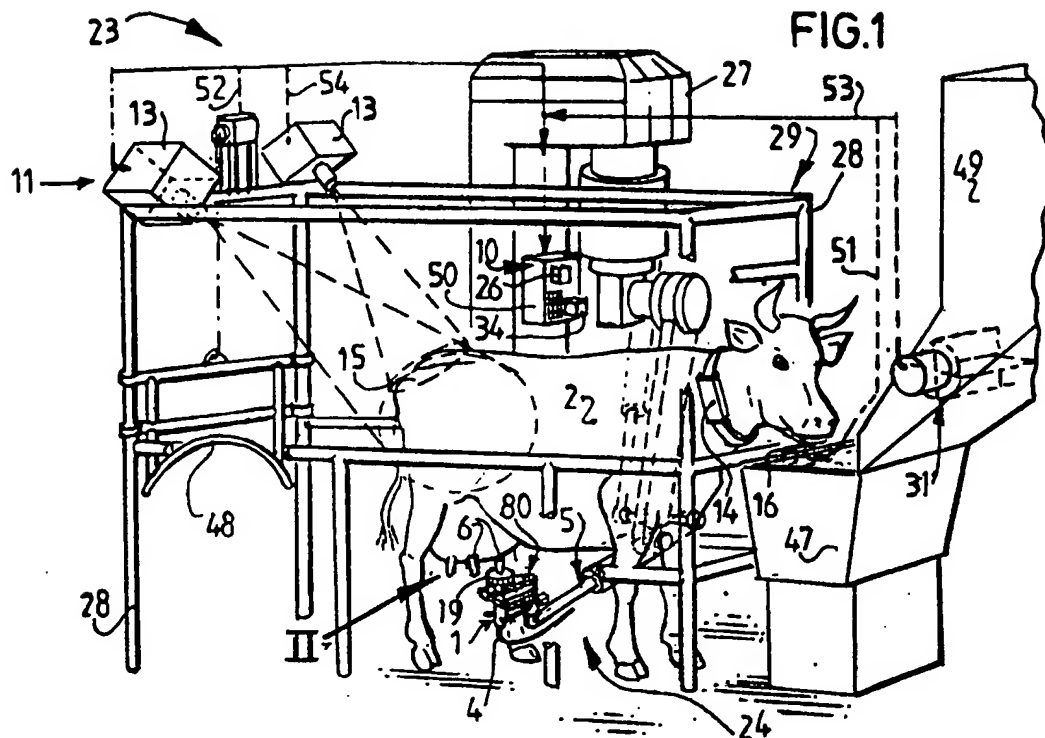
16. Milking apparatus (23) as claimed in any of the foregoing claims, characterized in that a supply valve (31) for cattle feed can also be operated by the control means (10) and that in a memory (34) coupled with said control means (10) information is stored relating to the milking time and the amount of feed for the cow concerned.

17. Milking apparatus (23) as claimed in any of the foregoing claims, characterized in that in each case after the fitting of the or each teat cup (1) any new position of the or each teat (6) relative to the hind-quarters (15) of the cow (2) is stored in a memory (34) coupled with the control means (10).

18. Milking apparatus (23) as claimed in any of the foregoing claims, characterized by a measuring device for measuring the electrical conductivity of milk obtained from the cow (2), and by redirecting means for redirecting milk from the reservoir when a pre-determined threshold value of a deviation in the measured electrical conductivity relative to a pre-determined value is exceeded.

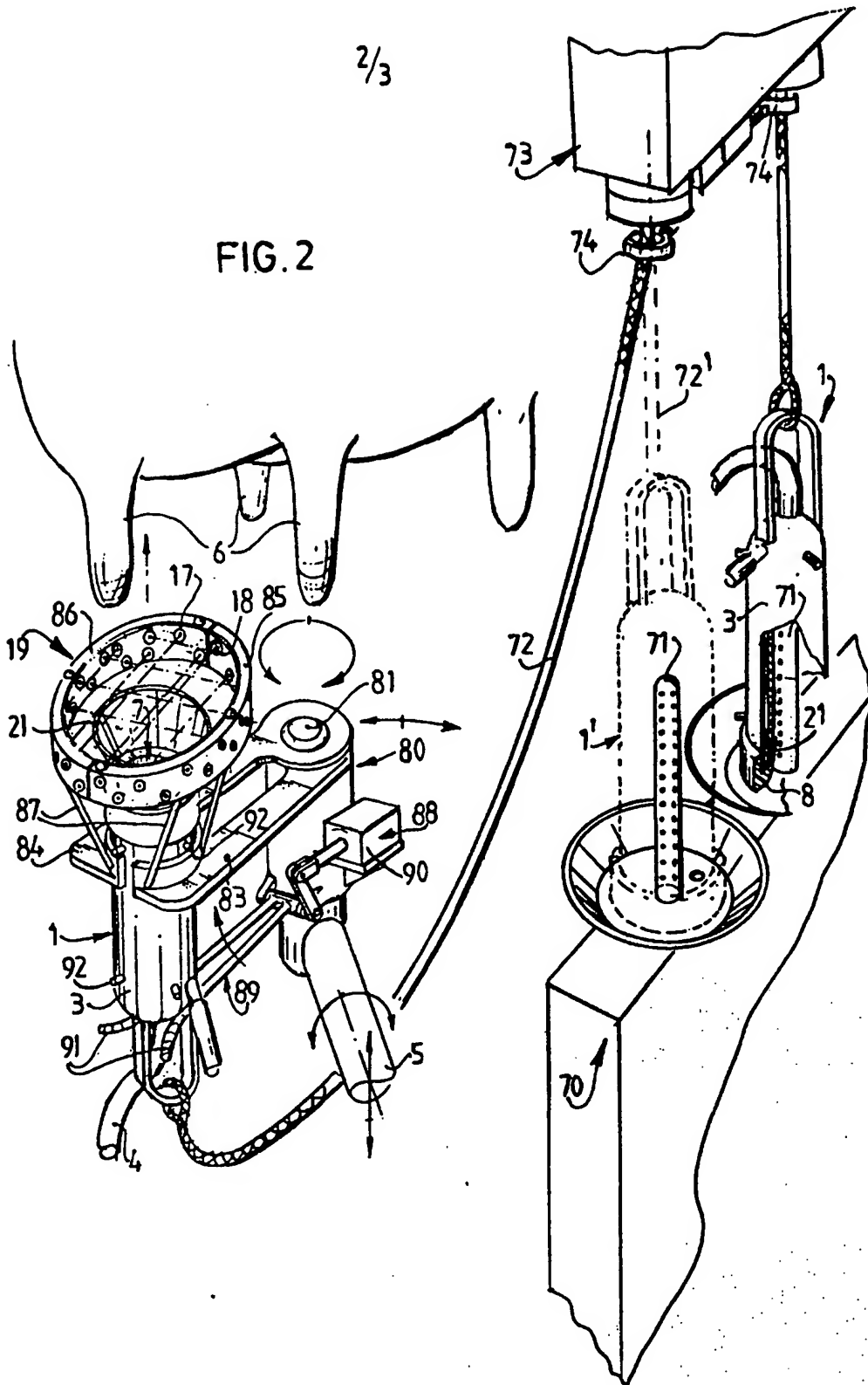
\* \* \*

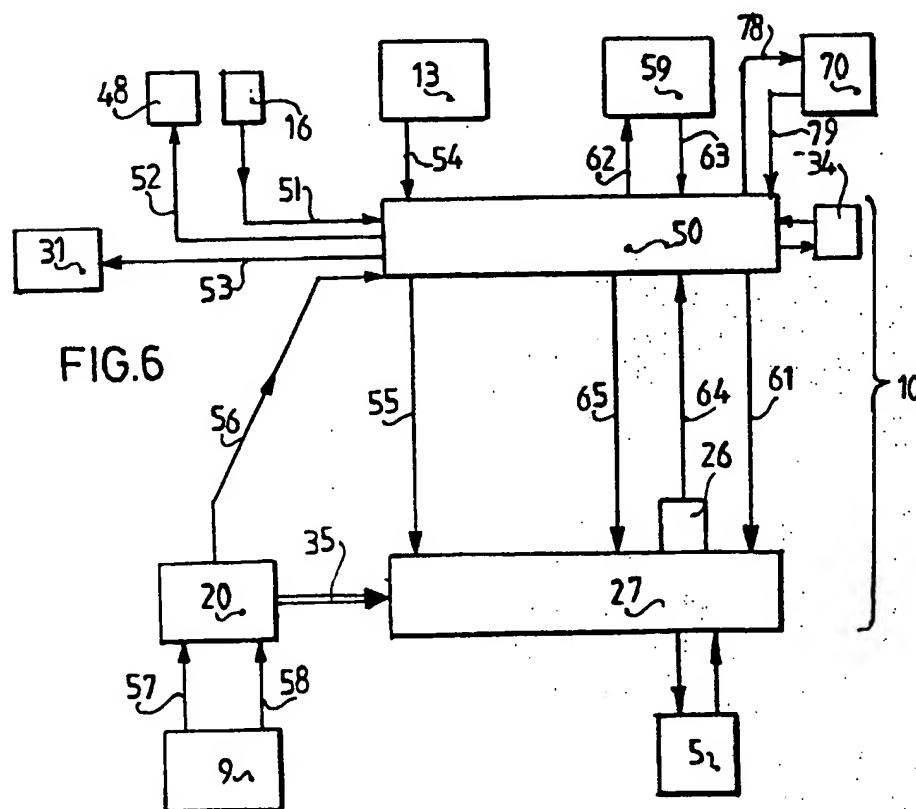
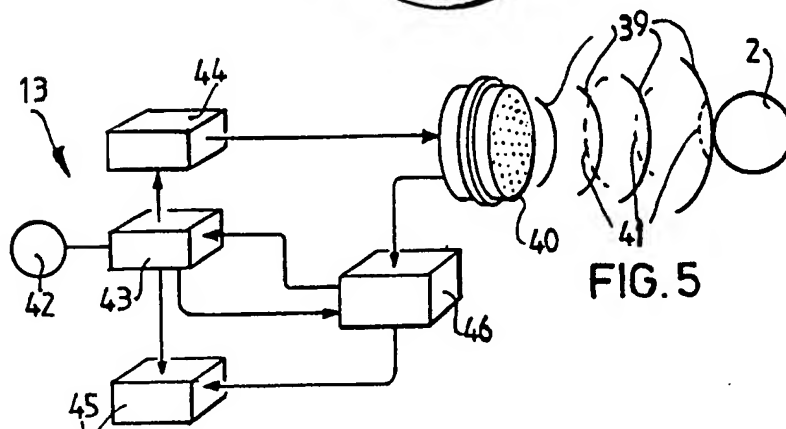
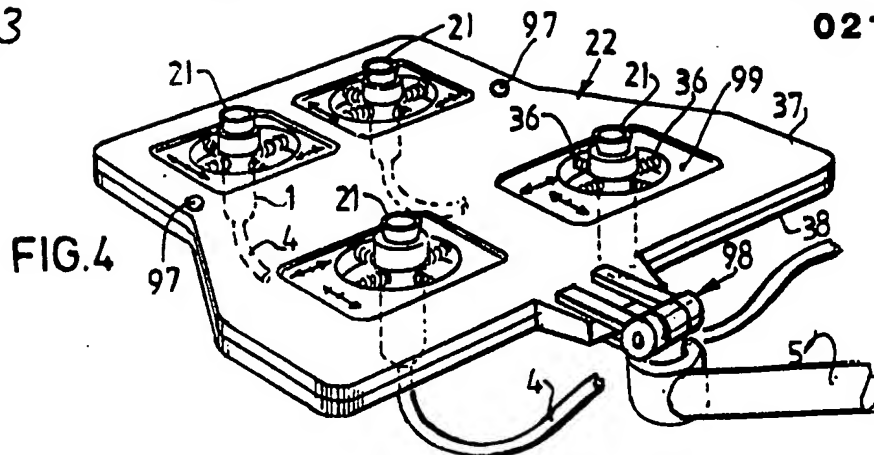
1/3



2/3

FIG. 2







DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	EP-A-0 091 892 (ALFA-LAVAL AB) * Page 10, lines 16-29; figures 5,6; page 2, lines 4-20 *	1	A 01 J 7/00 A 01 K 1/12
A	---	2,16	
A	WO-A-8 502 973 (GASCOIGNE-MELOTTÉ B.V.) * Page 5, lines 2-7; page 8, lines 1-34; page 13, lines 16-21; figures 2-7 *	9,12,17	
A	US-A-4 267 443 (A.B. CARROLL et al.) * Whole document *	4,5,7,8	
A	EP-A-0 054 915 (EISAI CO. LTD.) * Page 4, lines 5-29 *	18	TECHNICAL FIELDS SEARCHED (Int. Cl. 4)  A 01 J A 01 K G 01 V G 01 S
A	US-A-4 010 714 (J. NOTSUKI et al.)		
A	GB-A-2 007 486 (D.E. AKERMAN)		
	--- -/-		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-11-1986	Examiner NEHRDICH H. J.
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			



European Patent  
Office

# EUROPEAN SEARCH REPORT

0213660

Application number

EP 86 20 1338

DOCUMENTS CONSIDERED TO BE RELEVANT			Page 2
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	<p>LANDTECHNIK, vol. 35, no. 5, May 1980, pages 222-224, Hannover, DE; D. ORDOLFF: "Melkzeuge automatisch ansetzen - demnächst Wirklichkeit?"</p> <p>-----</p>		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-11-1986	Examiner NEHRDICH H.J
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☒ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**